

# Installation manual

Side bars Serie: GM, GC

## **Volkswagen Crafter 2017+ RWD MAN TGE 2017+ RWD**



SW13 (23 Nm)



SW17 (46 Nm)



45 Min.

Version: May 2021







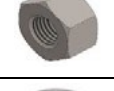

**ORION KIT84 RWD**

Length 3 ( WB 3640 mm )

**ORION KIT85 RWD**

Length 4/5 ( WB 4490mm )



Part number		Part name	Quantity	Quantity
1	See picture 1	Front Bracket	1	1
2	See picture 1	Rear bracket	1	1
3	See picture 1	Middle bracket	None	1
4	See picture 1	Bracket extention	2	4
5		HTCOR6 75x40X8	2	2
6		Carriage bolt M10x50	2	2
7		M10 Wide washer	8	10
8		M10 Spring washer	4	6
9		M10 Nut	4	6
10		M8 Special bolt	4	8
11		M8 Washer	4	8
12		M8 Spring washer	4	8
13		M8 Bolt	4	8
14		HTCOR 2	4	6
15		Bolt M10x50	2	4
16		M8 Nut Stainless Steel	4	6
17		M8 Wide washer Stainless Steel	8	12
18		M8 Bolt Steenless Steel	4	6

### Mid wheel base ( Length 3 - WB3640mm ) - ORION KIT84

1. Mount front bracket (1) first.
2. Mount rear bracket (2).
3. Install Sidebars.

### Long wheel base ( Length 4/5 - WB 4490mm )

1. Mount front bracket (1) first.
2. Mount rear bracket (2).
3. Slide sidebar over the front and rear bracket, do not fit or tighten anything yet. Figure out the position of the middle bracket.
4. When the position of the middle bracket has been determined, remove the sidebar.
5. Install middle bracket (3).
6. Continue to install both sidebars.

